Radial Leaded Ceramic Disc Capacitors Safety Standard Recognized, C700, Encapsulated, KJN Type, X1 440/760 VAC/Y1 250/400/500 VAC (Industrial Grade)

Overview

KEMET's C700, encapsulated radial leaded ceramic disc capacitors are specifically designed for interferencesuppression AC line filtering applications. Having internationally recognized safety certifications, these capacitors are well-suited for applications that require keeping potentially disruptive or damaging line transients and EMI out of susceptible equipment. They are also an ideal solution when needing to suppress line disturbances at the source.

Safety Certified Capacitors are classified as either X and/or Y capacitors. Class X capacitors are primarily used in lineto-line (across-the-line) applications. In this application, there is no danger of electric shock to humans should the capacitor fail, but could result in a risk of fire. The class Y capacitor is primarily used in line-to-ground (line by-pass) applications. In this application, failure of the capacitor could lead to danger of electric shock.

With a working voltage of 440/760 VAC in line-to-line (Class X) and 250/400/500 VAC in line-to-ground (Class Y) applications, these safety capacitors meet the impulse test criteria outlined in IEC Standard 60384. Meeting subclass X1 and Y1 requirements, these devices are certified to withstand impulses up to 4 KV (X1) and 8 KV (Y1) respectively. These encapsulated devices also meet the flame test requirements outlined in UL Standard 94 V-0.

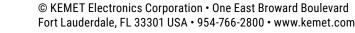
Benefits

- Safety standard recognized (IEC 60384-14)
- Reliable operation up to 125°C
- Class X1 440/760 VAC/ Y1 250/400/500 VAC
- 10mm and 12.5 mm lead spacing
- · Lead(Pb)-free and RoHS Compliant
- Halogen-free
- Capacitance offerings ranging from 8 pF 4.7 nF
- Available capacitance tolerances of ±5%, ±10%, and ±20%
- High-reliability
- · Preformed (crimped) or straight lead configurations
- Non-polar device, minimizing installation concerns
- 100% pure matte tin-plated lead finish, allowing for excellent solderability
- · Encapsulation meets flammability standard UL 94 V-0

Applications

Typical applications include:

- Line-to-line (Class X) filtering
- Line-to-ground (Class Y) filtering
- Antenna coupling
- Primary and secondary coupling (switching power supplies)
- Line disturbances suppression (motors and motor controls, relays, switching power supplies and invertors)



Built Into Tomorrow



Ordering Information

C7	7	1	U	472	М	S	W	D	Α	Α	7301
Ceramic Series	Body Diameter	Lead Spacing ^{1,2}	Spec.	Capacitance Code (pF)	Capacitance Tolerance	Rated Voltage	Dielectric/ Temp. Char.	Design	Lead Configuration ²	Failure Rate	Packaging (C-Spec)
C7 = Ceramic 700	2 = 9.0 mm 3 = 10.0 mm 4 = 11.0 mm 5 = 12.0mm 6 = 13.0 mm 7 = 14.0 mm 8 = 15.0 mm	1 = 10.0 mm 2 = 12.5 mm	U = Safety	Two significant digits and Number of zeroes	J = ±5% K = ±10% M = ±20%	S = X1 440 VAC/ Y1 400 VAC T = X1 440 VAC/ Y1 250 VAC W = X1 760 VAC/ Y1 500 VAC	S = SL Y = Y5P W = Y5U V = Y5V	D = Disc	A = Straight B = Vertical Kink C = Outside Kink D = Inside Kink	A = N/A	See "Packaging C-Spec Ordering Options Table" below

¹ Capacitor body diameter will limit available lead spacing and packaging options. See "Dimensions" and "Product Ordering Codes and Ratings" sections of this document to determine availability.

² Bulk packaging lead length availability is dependent upon "Lead Configuration" and "Lead Spacing." See "Dimensions" section of this document to verify availability of a specific lead length option. For nonstandard lead length inquiries, please contact KEMET.

Packaging C-Spec Ordering Options Table

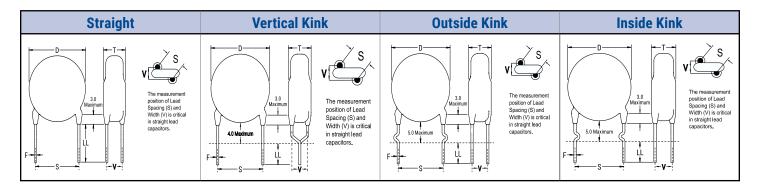
Packaging Type	Lead Length (mm) ^{2,3}	Packaging Ordering Code (C-Spec)	
Reel	See Note 2	7301	
Ammo Pack	See Note 2	7317	
	3.5 ±1.0	WL35	
Bulk Bag	5.0 ±1.0	WL50	
	25.0 mm Minimum	WL25	

¹ For nonstandard lead length inquiries, please contact KEMET.

² Lead length for ammo and reel pack packaging is defined by the H and H0 dimensions in Table 3.



Lead Configurations



All lead configurations are available on devices with lead spacing of 10 mm and 12.5 mm.

Dimensions – Millimeters

	Lead	S	Lead	D	Т	V	F
Lead Configuration	Configuration Ordering Code ¹	Lead Spacing Spacing ² Tolerance		Body Diameter ²	Body Thickness	Width	Lead Diameter
Straight	А						
Vertical Kink (Preformed)	В	10 12 5	+1.0	See Table 1 - "P	See Table 1 - "Product Ordering		0.60 ±0.1
Outside Kink (Preformed)	С	10, 12.5	±1.0	Codes and Ratings"		2.7+/-0.5	
Inside Kink (Preformed)	D						

¹Lead Configuration is identified in the 13th character of the ordering code. See "Lead Configuration" and "Ordering Information" sections of this document for further details.

² Body diameter of capacitor will limit available lead spacing and packaging options. See "Product Ordering Codes and Ratings" sections of this document for further details.



Approval Standard and Certification No.

Safety Standard	Standard No.	Subclass	Working Voltage	Certificate No.	
TUV	IEC 60384-14	X1	440 VAC	DE0.466000	
104	IEC 00384-14	Y1	250 VAC	<u>R50466900</u>	
TUV		X1	440 VAC	DE0.466000	
ΙUV	IEC 60384-14	Y1	400 VAC	<u>R50466900</u>	
TUV		X1	760 VAC	DE0.466000	
ΙUV	IEC 60384-14	Y1	500 VAC	<u>R50466900</u>	
UL	UL 60384-14 and	X1	440 VAC	F256200	
CAN/CSA	E60384-14	Y1	250 VAC	<u>E356389</u>	
UL	UL 60384-14 and	X1	440 VAC	F256200	
CAN/CSA	E60384-14	Y1	400 VAC	<u>E356389</u>	
UL	UL 60384-14 and	X1	760 VAC	5056000	
CAN/CSA	E60384-14	Y1	500 VAC	<u>E356389</u>	

These devices are TUV and UL recognized for antenna coupling and AC line-to-line (Class X) and line-to-ground (Class Y) applications per IEC60384-14 and UL 60384-14.

Environmental Compliance

These devices are Halogen-free and RoHS Compliant. They meet all requirements set forth by both EU and China RoHS directives.





Table 1A – Product Ordering Codes and Ratings - X1 440 Y1 400

Dielectric/	KEMET		Capacitance	I	Dimensions (mm)	
Temp. Char.	Part Number	Capacitance	Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Lead Spacing
	C72(1)U080JSSD(2)A(3)	8 pF					
	C72(1)U100JSSD(2)A(3)	10 pF		9.0			
	C72(1)U150JSSD(2)A(3)	15 pF					
SL	C72(1)U220JSSD(2)A(3)	22 pF	±5%				
3L	C73(1)U330JSSD(2)A(3) C73(1)U390JSSD(2)A(3)	33 pF 39 pF	10%	10.0			
	C74(1)U470JSSD(2)A(3)	47 pF			-		
	C74(1)U560JSSD(2)A(3)	56 pF		11.0			
	C75(1)U680JSSD(2)A(3)	68 pF		12.0			
	C72(1)U080KSSD(2)A(3)	8 pF					
	C72(1)U100KSSD(2)A(3)	10 pF		9.0			
	C72(1)U150KSSD(2)A(3)	15 pF	1	9.0			
	C72(1)U220KSSD(2)A(3)	22 pF					
SL	C73(1)U330KSSD(2)A(3)	33 pF	±10%	10.0			
	C73(1)U390KSSD(2)A(3)	39 pF		10.0			
	C74(1)U470KSSD(2)A(3)	47 pF		11.0			
	C74(1)U560KSSD(2)A(3)	56 pF					
	C75(1)U680KSSD(2)A(3)	68 pF		12.0			
	C72(1)U080KSYD(2)A(3)	8 pF					
	C72(1)U100KSYD(2)A(3)	10 pF					
	C72(1)U150KSYD(2)A(3)	15 pF	-				
	C72(1)U220KSYD(2)A(3)	22 pF					
	C72(1)U330KSYD(2)A(3)	33 pF					
	C72(1)U390KSYD(2)A(3) C72(1)U470KSYD(2)A(3)	39 pF 47 pF					
	C72(1)U560KSYD(2)A(3)	47 μP 56 pF			6.0	0.60 ± 0.1	10.0 mm ± 0.1
	C72(1)U680KSYD(2)A(3)	68 pF			0.0	0.00 ± 0.1	12.5 mm ± 0.1
	C72(1)U101KSYD(2)A(3)	100 pF		9.0			
Y5P	C72(1)U151KSYD(2)A(3)	150 pF	±10%				
	C72(1)U181KSYD(2)A(3)	180 pF	21010				
	C72(1)U221KSYD(2)A(3)	220 pF					
	C72(1)U331KSYD(2)A(3)	330 pF					
	C72(1)U361KSYD(2)A(3)	360 pF	1				
	C72(1)U391KSYD(2)A(3)	390 pF					
	C72(1)U421KSYD(2)A(3)	420 pF					
	C72(1)U471KSYD(2)A(3)	470 pF					
	C73(1)U561KSYD(2)A(3)	560 pF		10.0			
	C73(1)U681KSYD(2)A(3)	680 pF			-		
	C75(1)U102KSYD(2)A(3)	1000 pF		12.0	-		
	C72(1)U102MSWD(2)A(3)	1000 pF		9.0	-		
	C74(1)U152MSWD(2)A(3)	1500 pF		11.0	-		
Y5U	C75(1)U222MSWD(2)A(3)	2200 pF 3300 pF	±20%	12.0 14.0	-		
	C77(1)U332MSWD(2)A(3) C78(1)U392MSWD(2)A(3)	3300 pF 3900 pF		14.0	-		
	C78(1)U472MSWD(2)A(3)	4700 pF		15.0			
	C72(1)U102MSVD(2)A(3)	1000 pF		9.0	1		
	C72(1)U152MSVD(2)A(3)	1500 pF		9.0	1		
VE14	C73(1)U222MSVD(2)A(3)	2200 pF	1000	10.0	1		
Y5V	C75(1)U332MSVD(2)A(3)	3300 pF	±20%	12.0			
	C76(1)U392MSVD(2)A(3)	3900 pF		13.0			
	C77(1)U472MSVD(2)A(3)	4700 pF		14.0			
Dielectric/ Temp. Char.	KEMET Part Number	Capacitance	Capacitance Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Lead Spacing

(1) To properly complete ordering code, insert the one-digit numeric code to reflect required lead spacing: (Note that select capacitance values and packaging options may limit lead spacing availability. See table above to verify availability.) 1 = 10.0 mm

2 = 12.5 mm

(2) To properly complete ordering code, insert the one-digit character code to reflect the required lead configuration: (See "Lead Configuration" section of this document, page 2, for further details.)

A = Straight

B = Vertical Kink

C = Outside Kink

D = Inside Kink

(3) To properly complete ordering code, enter the four-digit numeric or alphanumeric "Packaging C-Spec Ordering Code." See "Dimensions" section of this document, page 2, for available options.

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Table 1B – Product Ordering Codes and Ratings - X1 440 Y1 250

Dialoctric/	KEMET		Capacitance		Dimensions (mm))		
Dielectric/ Temp. Char.	KEMET Part Number	Capacitance	Capacitance Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Lead Spacing	
	C72(1)U080JTSD(2)A(3)	8 pF						
	C72(1)U100JTSD(2)A(3)	10 pF		9.0				
	C72(1)U150JTSD(2)A(3)	15 pF						
SL	C72(1)U220JTSD(2)A(3)	22 pF	±5%		-			
SL	C73(1)U330JTSD(2)A(3) C73(1)U390JTSD(2)A(3)	33 pF 39 pF	±5%	10.0				
	C74(1)U470JTSD(2)A(3)	47 pF			-			
	C74(1)U560JTSD(2)A(3)	56 pF		11.0				
	C75(1)U680JTSD(2)A(3)	68 pF	-	12.0				
	C72(1)U080KTSD(2)A(3)	8 pF		12.0	•			
	C72(1)U100KTSD(2)A(3)	10 pF						
	C72(1)U150KTSD(2)A(3)	15 pF		9.0				
	C72(1)U220KTSD(2)A(3)	22 pF						
SL	C73(1)U330KTSD(2)A(3)	33 pF	±10%	10.0				
	C73(1)U390KTSD(2)A(3)	39 pF	1	10.0				
	C74(1)U470KTSD(2)A(3)	47 pF	1	11.0				
	C74(1)U560KTSD(2)A(3)	56 pF	1	11.0				
	C75(1)U680KTSD(2)A(3)	68 pF		12.0				
	C72(1)U080KTYD(2)A(3)	8 pF						
	C72(1)U100KTYD(2)A(3)	10 pF						
	C72(1)U150KTYD(2)A(3)	15 pF						
	C72(1)U220KTYD(2)A(3)	22 pF						
	C72(1)U330KTYD(2)A(3)	33 pF						
	C72(1)U390KTYD(2)A(3)	39 pF	±10%					
	C72(1)U470KTYD(2)A(3)	47 pF				0.40.40.4	10.0 mm ± 0.1	
	C72(1)U560KTYD(2)A(3)	56 pF			6.0	0.60 ± 0.1	12.5 mm ± 0.1	
	C72(1)U680KTYD(2)A(3)	68 pF		+10%	9.0			
Y5P	C72(1)U101KTYD(2)A(3)	100 pF						
TOP	C72(1)U151KTYD(2)A(3) C72(1)U181KTYD(2)A(3)	150 pF 180 pF		6				
	C72(1)U221KTYD(2)A(3)	220 pF						
	C72(1)U331KTYD(2)A(3)	330 pF						
	C72(1)U361KTYD(2)A(3)	360 pF						
	C72(1)U391KTYD(2)A(3)	390 pF						
	C72(1)U421KTYD(2)A(3)	420 pF						
	C72(1)U471KTYD(2)A(3)	470 pF						
	C73(1)U561KTYD(2)A(3)	560 pF		10.0				
	C73(1)U681KTYD(2)A(3)	680 pF	1	10.0				
	C75(1)U102KTYD(2)A(3)	1000 pF		12.0				
	C72(1)U102MTWD(2)A(3)	1000 pF		9.0				
	C74(1)U152MTWD(2)A(3)	1500 pF		11.0				
Y5U	C75(1)U222MTWD(2)A(3)	2200 pF	±20%	12.0				
150	C77(1)U332MTWD(2)A(3)	3300 pF	±20%	14.0				
	C78(1)U392MTWD(2)A(3)	3900 pF		15.0				
	C78(1)U472MTWD(2)A(3)	4700 pF		15.0	4			
	C72(1)U102MTVD(2)A(3)	1000 pF		9.0	-			
	C72(1)U152MTVD(2)A(3)	1500 pF		9.0	-			
Y5V	C73(1)U222MTVD(2)A(3)	2200 pF	±20%	10.0	-			
	C75(1)U332MTVD(2)A(3)	3300 pF		12.0				
	C76(1)U392MTVD(2)A(3)	3900 pF		13.0				
	C77(1)U472MTVD(2)A(3) KEMET	4700 pF	Capacitance	14.0 Body Diameter	Body Thickness			
Dielectric/						Lead Diameter	Lead Spacing	

(1) To properly complete ordering code, insert the one-digit numeric code to reflect required lead spacing: (Note that select capacitance values and packaging options may limit lead spacing availability. See table above to verify availability.) 1 = 10.0 mm

2 = 12.5 mm

(2) To properly complete ordering code, insert the one-digit character code to reflect the required lead configuration: (See "Lead Configuration" section of this document, page 2, for further details.)

A = Straight

B = Vertical Kink

C = Outside Kink

D = Inside Kink

(3) To properly complete ordering code, enter the four-digit numeric or alphanumeric "Packaging C-Spec Ordering Code." See "Dimensions" section of this document, page 2, for available options.

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Table 1C – Product Ordering Codes and Ratings - X1 760 Y1 500

Dielectric/	KEMET		Capacitance	I)		
Temp. Char.	Part Number	Capacitance	Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Lead Spacing
	C72(1)U100JWSD(2)A(3)	10 pF				1	
	C72(1)U150JWSD(2)A(3)	15 pF		9.0			
	C72(1)U220JWSD(2)A(3)	22 pF					
	C73(1)U330JWSD(2)A(3)	33 pF	±5%	10.0			
	C73(1)U390JWSD(2)A(3)	39 pF	20%	10.0			
	C74(1)U470JWSD(2)A(3)	47 pF		11.0			
	C74(1)U560JWSD(2)A(3)	56 pF					
SL	C75(1)U680JWSD(2)A(3)	68 pF		12.0			
01	C72(1)U100KWSD(2)A(3)	10 pF					
	C72(1)U150KWSD(2)A(3)	15 pF		9.0			10.0 mm ± 0.1 12.5 mm ± 0.1
	C72(1)U220KWSD(2)A(3)	22 pF					
	C73(1)U330KWSD(2)A(3)	33 pF	±10%	10.0			
	C73(1)U390KWSD(2)A(3)	39 pF					
	C74(1)U470KWSD(2)A(3)	47 pF		11.0			
	C74(1)U560KWSD(2)A(3)	56 pF		10.0			
	C75(1)U680KWSD(2)A(3)	68 pF		12.0	6.0	0.60 ± 0.1	
	C72(1)U100KWYD(2)A(3)	10 pF					
	C72(1)U150KWYD(2)A(3)	15 pF					
	C72(1)U220KWYD(2)A(3)	22 pF					
	C72(1)U330KWYD(2)A(3)	33 pF					
	C72(1)U390KWYD(2)A(3)	39 pF 47 pF					
	C72(1)U470KWYD(2)A(3)						
	C72(1)U560KWYD(2)A(3)	56 pF					
	C72(1)U680KWYD(2)A(3)	68 pF 100 pF		9.0			
Y5P	C72(1)U101KWYD(2)A(3) C72(1)U151KWYD(2)A(3)	150 pF	±10%				
TJP	C72(1)U181KWYD(2)A(3)	180 pF	110/0				
	C72(1)U221KWYD(2)A(3)	220 pF					
	C72(1)U331KWYD(2)A(3)	330 pF					
	C72(1)U361KWYD(2)A(3)	360 pF					
	C72(1)U391KWYD(2)A(3)	390 pF					
	C72(1)U471KWYD(2)A(3)	470 pF					
	C73(1)U561KWYD(2)A(3)	560 pF					
	C73(1)U681KWYD(2)A(3)	680 pF		10.0			
	C75(1)U102KWYD(2)A(3)	1000 pF		12.0			
Dielectric/ Temp. Char.	KEMET Part Number	Capacitance	Capacitance Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Lead Spacing

(1) To properly complete ordering code, insert the one-digit numeric code to reflect required lead spacing: (Note that select capacitance values and packaging options may limit lead spacing availability. See table above to verify availability.) 1 = 10.0 mm

2 = 12.5 mm

(2) To properly complete ordering code, insert the one-digit character code to reflect the required lead configuration: (See "Lead Configuration" section of this document, page 2, for further details.)

A = Straight

B = Vertical Kink

C = Outside Kink

D = Inside Kink

(3) To properly complete ordering code, enter the four-digit numeric or alphanumeric "Packaging C-Spec Ordering Code." See "Dimensions" section of this document, page 2, for available options.

Table 1C – Product Ordering Codes and Ratings - X1 760 Y1 500 cont.

Dielectric/	KEMET		Capacitance	I	Dimensions (mm)			
Temp. Char.	Part Number	Capacitance	Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Lead Spacing	
	C72(1)U221KWWD(2)A(3)	220 pF						
	C72(1)U331KWWD(2)A(3)	330 pF						
	C72(1)U471KWWD(2)A(3)	470 pF		9.0				
	C72(1)U681KWWD(2)A(3)	680 pF						
	C72(1)U102KWWD(2)A(3)	1000 pF				0.60 ± 0.1		
Y5U	C74(1)U152KWWD(2)A(3)	1500 pF	±10%	11.0			10.0 mm ± 0.1 12.5 mm ± 0.1	
	C75(1)U222KWWD(2)A(3)	2200 pF		12.0				
	C75(1)U272KWWD(2)A(3)	2700 pF		12.0				
	C77(1)U332KWWD(2)A(3)	3300 pF		14.0				
	C78(1)U392KWWD(2)A(3)	3900 pF		15.0				
	C78(1)U472KWWD(2)A(3)	4700 pF		15.0	6.0			
	C72(1)U221MWWD(2)A(3)	220 pF		6.0				
	C72(1)U331MWWD(2)A(3)	330 pF						
	C72(1)U471MWWD(2)A(3)	470 pF		9.0	9.0			
	C72(1)U681MWWD(2)A(3)	680 pF						
	C72(1)U102MWWD(2)A(3)	1000 pF						
Y5U	C74(1)U152MWWD(2)A(3)	1500 pF	±20%	11.0				
	C75(1)U222MWWD(2)A(3)	2200 pF		10.0				
	C75(1)U272MWWD(2)A(3)	2700 pF		12.0				
	C77(1)U332MWWD(2)A(3)	3300 pF		14.0				
	C78(1)U392MWWD(2)A(3)	3900 pF		15.0				
	C78(1)U472MWWD(2)A(3)	4700 pF		15.0				
Dielectric/ Temp. Char.	KEMET Part Number	Capacitance	Capacitance Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Lead Spacing	

(1) To properly complete ordering code, insert the one-digit numeric code to reflect required lead spacing: (Note that select capacitance values and packaging options may limit lead spacing availability. See table above to verify availability.)

1 = 10.0 mm 2 = 12.5 mm

(2) To properly complete ordering code, insert the one-digit character code to reflect the required lead configuration: (See "Lead Configuration" section of this document, page 2, for further details.)

A = Śtraight

B = Vertical Kink

C = Outside Kink

D = Inside Kink

(3) To properly complete ordering code, enter the four-digit numeric or alphanumeric "Packaging C-Spec Ordering Code." See "Dimensions" section of this document, page 2, for available options.



Table 2 – Performance & Reliability: Test Methods and Conditions

lt	em	Specif	fication	Test Method					
Operating Tem	perature Range			-40°C to +125°C					
	Between lead wires	No fa	ailures	The capacitor shall not be damaged when 4,000 VAC (rms) is applied between the lead wires for 60 seconds.					
Dielectric Strength	Body Insulation	No failures			The terminals (leads) of the capacitor shall be connected together. A metal foil is tightly wrapped around the body of the capacitor at a distance of about 3 to 4 mm from each terminal. The capacitor is then inserted into a container filled with metal balls approximately 1 mm in diameter. 4,000 VAC (rms) is applied for 60 seconds between the capacitor lead wires and metal balls. (charge/discharge current ≤ 50 mA)				
Insulation Re	esistance (IR)	10,000 M	Ω minimum			stance shall be measur seconds of charging.	ed with 500 ±50 VDC		
Сарас	citance	Within speci	fied tolerance						
		Temperature Characteristics	Specification		Characteristi	c Frequency	Voltage		
Dissination F	actor (DF) or Q	Y5P	DF ≤ 2.5%		SL	1 MHz ±20%	5.0 V _{rms} Maximum		
Dissipation		Y5U/Y5V	DF ≤ 5.0%	Y5P /Y5U/Y5V 1 kHz ±20%		rms maximum			
		SL	Q ≥ 300	The measurement at reference temperature 25°C					
				Δ	canacitance me	asurement is made at e	ach sten snecified [.]		
					Step Temperature				
		Temperature	Capacitance Change	1		+25 ±2°C			
		Characteristics		2 Minimum operating temperatu		temperature			
Temperature	Characteristics	Y5P	Within ±10%		3	+25 ±2			
		Y5U	Within +22%/-56%		4	Maximum operatin	g temperature		
		Y5V	Within +22%/-82%		5	+25 ±2	°C		
		SL	+350~1,000%		retreatment:				
		, , , , , , , , , , , , , , , , , , ,		C W	ondition ¹ for 24 ± /ith the termination	d at 85 ±2°C for 1 hour a 2 hours before measure on in its normal positior a manner that the axis	, the specimen is held		
	Tensile		bacitor body shall break.	d d	értical. A tensile i		to the termination in the		
Terminal Strength	Bending	Lead wire or capacitor body shall not break.			With the termination in its normal position, the specimen is held by its body in such a manner that the axis of the termination is vertical; a mass force of 5 N is then suspended from the end of the termination. The body of the specimen is then inclined within a period of 2 to 3 seconds, through an angle of approximately 90° in the vertical plane and then resumed to its initial position over the same period of time; this operation constitutes one bend. One bend immediately followed by a second bend in the opposite direction.				

¹ "Room Condition" is defined as follows: Temperature: 20 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.

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Table 2 – Performance & Reliability: Test Methods and Conditions cont.

lte	m	Specif	ication	Test Method				
-	Appearance	No visua	al defect	As shown in the figure below, the molten solder up to 1.5 mm (+5/- epoxy meniscus (root of lead win	0 mm) from the end of the			
-	IR	1,000 MΩ	Minimum	Duration/Solder Temperature: 3.5 ±0.5 seconds/350°C ±10°C or 10 ±1 seconds/260°C ±5°C				
-	Dielectric Strength	Per it	iem 1	Thermal Capacitor				
Soldering Effect (Non-Preheat)	Capacitance	Within ±10% Y5P, Y5U and Y5V: within ±10% SL: within ±2.5% or ±0.25 pF, whichever is larger		 Pretreatment: Capacitor is stored at 85°C ±2°C for 1 hour and then placed at room condition¹ for 24 ±2 hours before initial measurements. Post-treatment: Capacitor is stored for 1 to 2 hours at room condition¹. 				
	Appearance	No visua	al defect	Steady State Humidity:	Load Humidity:			
		Temperature Characteristics	Capacitance Change					
	Capacitance	Y5P	Within ±10%					
		Y5U	Within ±15%	90 to 95% humidity at 40°C	90 to 95% humidity at 40°C ±2°C for 500 ±12 hours with			
Biased Humidity		Y5V	Within ±30%	±2°C for 500 ±12 hours.	full rated voltage applied.			
mannanty		SL	Within ±5%	Post-treatment: Capacitor is stored for 1 to 2	Post-treatment:			
-	DF	Y5V and Y5U: 7.5% maximum Y5P: 5% maximum		hours at room condition ¹ .	Capacitor is stored for 1 to 2 hours at room condition ¹ .			
	Q	Q ≥	135					
	IR	3,000 MΩ	minimum					
-	Dielectric Strength	No fa	ilures	_				
	Appearance	No visua	al defect	Impulse Voltage: Each individual 8 kv impulse prior to life testing.				
High	Capacitance Change		within ±20% nin ±30%	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$				
Temperature Life	IR	3,000 MΩ minimum		Time				
	Dielectric Strength	No failures		Capacitors are placed in a circulating air oven for a period of 1,000 hours. The air in the oven is maintained at a temperature of $125^{\circ}C \pm 2$ throughout the test. The capacitors are subjected to 170% of Rated Voltage. Each hour the voltage is increased to AC 1,000 V _{rms} for 0.1 seconds.				

¹ "Room Condition" is defined as follows: Temperature: 20 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.

Table 2 – Performance & Reliability: Test Methods and Conditions cont.

ltem	Specification	Test Method			
Flame Test Active Flammability	The capacitor flame extinguishes as follows: Cycle Time 1~4 30 seconds 5 60 seconds maximum 5 The cheesecloth should not ignite.	The capacitor is exposed to a flame for 15 seconds and then removed for 15 seconds. This test is repeated for 5 cycles. $\begin{array}{c} \downarrow & Capacitor \\ Flame \\ 20^{\circ} \\ \hline & Unit:mm \end{array}$ The capacitors are individually wrapped in at least one, but not more than two, complete layers of cheesecloth. They are then subjected to 20 discharges. The interval between successive discharges is 5 seconds. The VAC is maintained for 2 minutes after the last discharge. $\begin{array}{c} \hline & \hline $			
Passive Flammability	The burning time should not exceed 30 seconds. The tissue paper should not ignite.	time The capacitor under test is held into a flame and in a position which best promotes burning. Each specimen is exposed to the flame once. Test Specimen 45° ±5mm Tissue About 10mm Thick Board Time of Exposure to Flame: 30 seconds Length of Flame: 12 ±1 mm Gas Burner Length: 35 mm minimum Inside Diameter: 0.5 ±0.1 mm Outside Diameter: 0.9 mm maximum Gas Butane Gas Purity: 95% minimum			

¹ "Room Condition" is defined as follows: Temperature: 20 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.



Soldering and Mounting Information

Soldering:

When soldering this product to a PCB/PWB, do not exceed the solder heat resistance specification of the capacitor. Subjecting this product to excessive heating could reflow the solder joint between the lead and ceramic element and/or may result in thermal shocks that can crack the ceramic element.

When soldering these capacitors with a soldering iron, it should be performed under the following conditions:

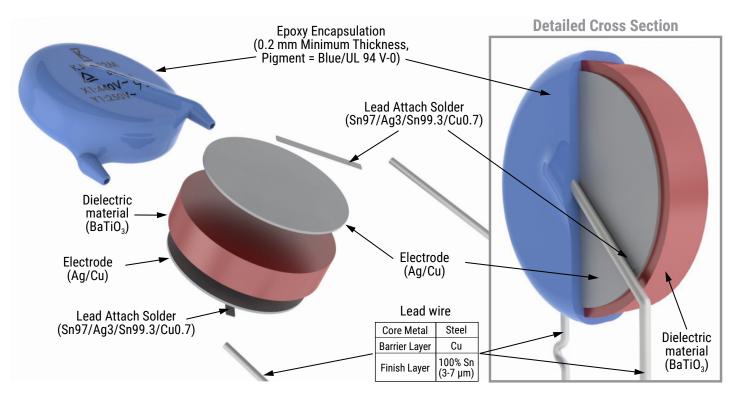
- Temperature of iron-tip: 400°C maximum
- Soldering iron wattage: 50 W maximum
- · Soldering time: 3.5 seconds maximum

Cleaning (ultrasonic cleaning):

To perform ultrasonic cleaning, observe the following conditions:

- · Rinse bath capacity: output of 20 watts per liter or less
- · Rinsing time: 5 minute maximum
- Do not vibrate the PCB/PWB directly
- · Excessive ultrasonic cleaning may lead to fatigue destruction of the lead wires

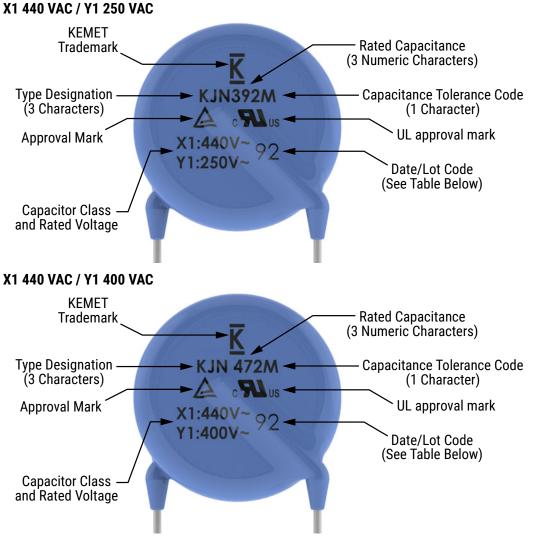
Construction





Marking

These capacitors shall be laser marked with KEMET's trademark, type designation, capacitor class, rated voltage, rated capacitance, and capacitance tolerance codes. In addition, all devices are marked with the recognized approval mark and a date/lot code for traceability. Marking will be supplied on one side of the encapsulated capacitor body. All marking shall be legible to allow for clear identification of the component. Marking appears in legible contrast. Illustrated below is an example of the marking format and content.

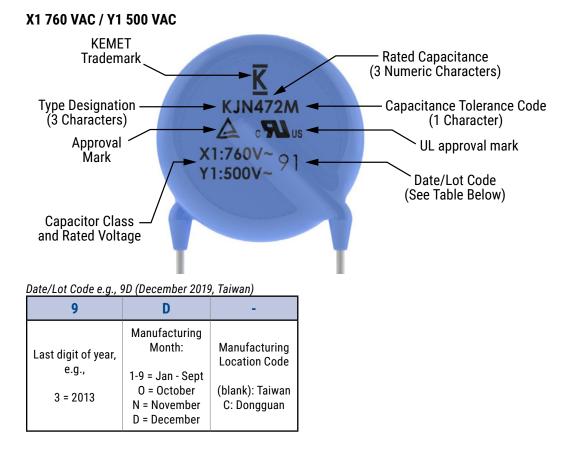


Date/Lot Code e.g., 9D (December 2019, Taiwan)

9	D	-
Last digit of year, e.g., 3 = 2013	Manufacturing Month: 1-9 = Jan - Sept O = October N = November D = December	Manufacturing Location Code (blank): Taiwan C: Dongguan



Marking cont.





Packaging Quantities

Ammo Pack (7317)

Lead Spacing	Body Diameter (mm)	Pitch (Carrier Tape)	Ammo Pack (Pieces/Box)		
	≤12	12.7	1000		
5	13≤D≤14	25.4	1000		
	≥15	25.4	750		
7.5	≤12	12.7	1,000		
	13≤D≤14	25.4	1000		
	≥15	25.4	750		
10	≤10	25.4	1000		
	≥11	25.4	750		
12.5	≤10	25.4	1000		
	≥11	25.4	750		

Reel (7301)

Lead Spacing	Body Diameter (mm)	Pitch (Carrier Tape)	Ammo Pack (Pieces/Box)		
	<10	12.7	2000		
5	10≤D≤12	25.4	1000		
5	13≤D≤14	25.4	750		
	≥15	12.7	2000		
	≤12	25.4	1000		
7.5	13≤D≤14	12.7	2000		
	≥15	12.7	2000		
10	≤10	25.4	1000		
10	≥11	25.4	750		
10 E	≤10	25.4	1000		
12.5	≥11	25.4	750		

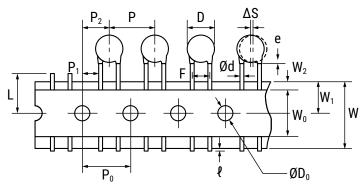
Bulk Bag (Loose)

Body Diameter (mm)	Lead Length (WL25)	Cut Lead Length (WL35, WL50, WL10)			
7					
8					
9					
10					
11		FOO Disease (Dar			
12	200 Pieces/Bag	500 Pieces/Bag			
13					
14					
15					
16					

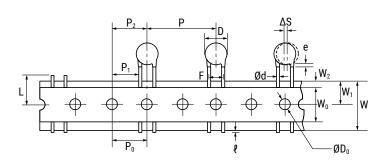


Figure 1 - Ammo/Reel Pack Taping Format

5 mm and 7.5 mm Lead Spacing:



5 mm, 7.5 mm, 10 mm and 12.5 mm Lead Spacing:



For All Lead Spacing:

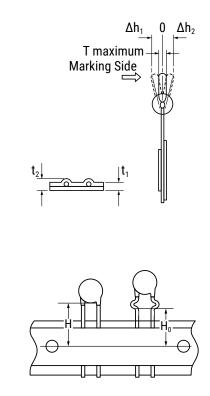


Table 3 – Ammo/Reel Pack Taping Specifications

Lead Spacing			5 mm			7.5 mm				10 mm		12.5 mm	
Lead Style	Lead Style		Straight		rmed ¹	Straight Preformed ¹		Straight	Preformed ¹	Straight Preformed ¹			
ltem	Symbol		Dimensions (mm)										
Lead Spacing	F	5.0 ±1.0				7.5 ±1.0				10.0 ±1.0		12.5 ±1.0	
Component Pitch	Р	12.7 ±1.0	25.4 ±2.0	12.7 ±1.0	25.4 ±2.0	12.7 ±1.0	25.4 ±2.0	12.7 ±1.0	25.4 ±2.0	25.4 ±2.0		25.4 ±2.0	
Sprocket Hole Pitch	P ₀	12.7 ±0.3				12.7 ±0.3			12.7 ±0.3		12.7 ±0.3		
Sprocket Hole Center to Component Center	P ₂	6.35 ±1.5	12.7 ±1.5	6.35 ±1.5	12.7 ±1.5	6.35 ±1.5	12.7 ±1.5	6.35 ±1.5	12.7 ±1.5	12.7 ±1.5		12.7 ±1.5	
Sprocket Hole Center to Lead Center	P ₁	3.85 ±0.7	10.2 ±1.5	3.85±0.7	10.2 ±1.5	2.6 ±0.7	8.95 ±1.5	2.6 ±0.7	8.95 ±1.5	7.7 ±1.5		6.45 ±1.5	
Body Diameter	D	See "Product Ordering Codes and Ratings" section of this document.											
Component Alignment (side/side)	ΔS	0 ±2.0											
Carrier Tape Width	W		18.0 +1.0/-0.5										
Sprocket Hole Position	W ₁	9.0 ±0.5											

¹ Preformed (crimped) lead configurations include vertical kink, outside kink, and inside kink. See "Lead Configurations" and "Ordering Information" sections of this document for further details.

²Also referred to as "lead length" in this document.



Table 3 – Ammo Pack Taping Specifications cont.

Lead Spacing		5 n	nm	7.5	mm	10	mm	12.5 mm				
Lead Style		Straight	Preformed ¹	Straight	Preformed ¹	Straight	Preformed ¹	Straight	Preformed ¹			
ltem	Symbol	Dimensions (mm)										
Height to Seating Plane ² (preformed leads ¹)	H _o	N/A	16.0 +2.0/-0	N/A	16.0 +2.0/-0	N/A	16.0 +2.0/-0	N/A	16.0 +2.0/-0			
Height to SeatingPlane ² (straight leads)	н	20.0 +1.5/-1.0	N/A	20.0 +1.5/-1.0	N/A	20.0 +1.5/-1.0	N/A	20.0 +1.5/-1.0	N/A			
Lead Protrusion	ę		2.0 maximum									
Diameter of Sprocket Hole	D ₀		4.0 ±0.2									
Lead Diameter	φd		0.6 ±0.1									
Carrier Tape Thickness	t,	0.6 ±0.3										
Total Thickness (Carrier Tape, Hold- Down Tape and Lead)	t ₂	1.5 maximum										
Component Alignment	Δh ₁											
(front/back)	Δh_2		2.0 maximum									
Cut Out Length	L		11.0 maximum									
Hold-Down Tape Width	W ₀	10.0 minimum										
Hold-Down Tape Position	W2	3.0 maximum										
Coating Extension on Leads (meniscus)	e	3.0 maximum for straight lead; not to exceed the bend for preformed1 lead configurations.										
Body Thickness	т	8.0 maximum										

¹ Preformed (crimped) lead configurations include vertical kink, outside kink, and inside kink. See "Lead Configurations" and "Ordering Information" sections of this document for further details.

²Also referred to as "lead length" in this document.

Application Notes:

Storage and Operating Conditions:

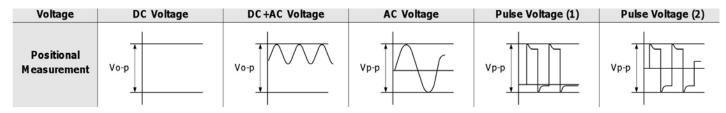
The Insulating coating of these devices does not form an air and moisture tight seal. Avoid exposure to moisture and do not use or store these devices in a corrosive atmosphere, especially where chloride gas, sulfide gas, acid, alkali, salt or the like are present. Before cleaning, bonding or molding these devices, it is important to verify that your process does not affect product quality and performance. KEMET recommends testing and evaluating the performance of a cleaned, bonded or molded product prior to implementing and/or qualifying any of these processes. Store the capacitors where the temperature and relative humidity do not exceed 40 degrees centigrade and 70% respectively. For optimum solderability, capacitor stock should be used promptly, preferably within 24 months of receipt.

Working Voltage:

Application voltage (Vp-p or Vo-p) must not exceed the voltage rating of the capacitor. Irregular voltages can be generated for a transient period of time when voltage is initially applied and/or removed from a circuit. It is important to choose a capacitor with a voltage rating greater than or equal to these irregular voltages.



Application Notes (cont.):



Operating Temperature and Self-Generating Heat:

The surface temperature of a capacitor should be kept below the upper limit of its rated operating temperature range. Be sure to take into account the heat generated by the capacitor itself. When the capacitor is used in a high-frequency current, pulse current or similar current, it may produce self-generated heat due to dielectric loss. Temperature rise due to self-generated heating should not exceed 20°C (while operated at an atmosphere temperature of 25°C).

Handling - Vibration and Impact:

Do not expose these devices or their leads to excessive shock or vibration during use.

FAILURE TO FOLLOW THE ABOVE CAUTIONS MAY RESULT, WORST CASE, IN A SHORT CIRCUIT AND CAUSE FUMING OR PARTIAL DISPERSION WHEN THE PRODUCT IS USED.



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